

Date: Tuesday, 4/4/2006 1:27:29 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : QUICK RELEASE FASTENER
Job Number : 26497	
Estimate Number : 10131	
P.O. Number : N/A	Part Number : D2372
This Issue : 4/4/2006 S.O. No. : N/A	Drawing Number : D2372 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>SEE COMMENT, REKW</u>	Due Date : 4/11/2006 Qty: 20 Um: Each
Checked & Approved By : <u>RA 06.04.06</u>	
Comment : Est: C 06.06.06 Reformat; Updated Step 2 KJ/RF	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 954

06/04/06 (20)

Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black ✓

2.0	25512901	Norco Quick Cam Seat Q/R
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Comment: Qty.: 1.0000 (s)/Unit Total : 20.0000 (s)  
QUICK RELEASE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

06/04/10 (20)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D2372

06.04.11 (20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5142

06.04.11 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 26/04/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/4/2006 1:27:30 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: QUICK RELEASE FASTENER

Job Number: 26497

Part Number: D2372

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

*DD 26/04/11* *(28)*

Job Completion



*U 26.04.12*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

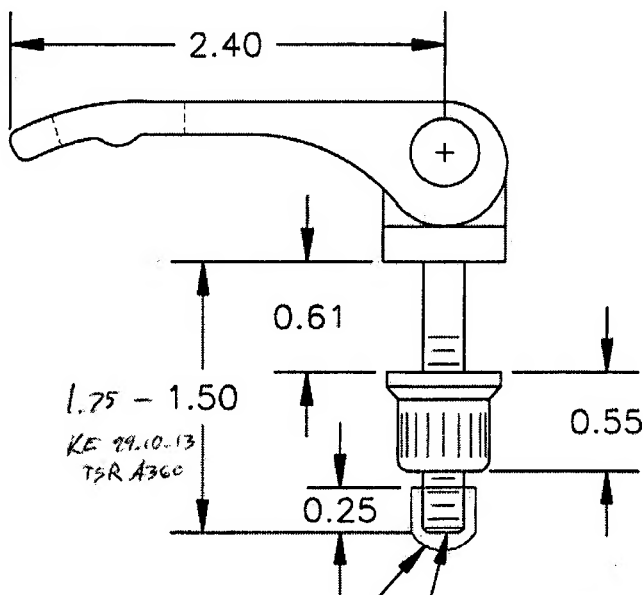
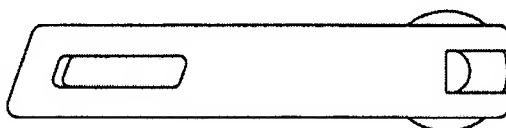
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2372	SHEET 1 OF 1
DATE	TITLE		SCALE
95:02:24	QUICK RELEASE		

RELEASED  
96 06 10



OPTIONAL { PLASTI-DIP END  
M6 x 1 CUT TO LENGTH

ALLOY CAM TYPE  
SEAT QUICK RELEASE BLACK  
NORCO PART NUMBER: 25-5129-01

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26497



462 HAZELDEAN ROAD  
KANATA, ONT. K2L 1V3  
TEL # (613) 831-2059  
GST: 135809325  
SPECIAL ORDER

STATION #: 01 DATE: Apr-07-2006 2:25 pm  
CUSTOMER #: 6329577  
CUSTOMER NAME: DART AEROSPACE, LINDA LACEL  
LE  
SERVED BY: NICK INV# KAS00015

CODE DESCRIPTION

21149 BIKE PART  
20 @ 3.50 70.00  
NORCO QUICK CAM SEAT Q/R BLACK  
255129-01  
SHIP FEDEX 15179324-0

VISA 80.50 SUBTOTAL 70.00  
GST 4.90  
PST 5.60  
TOTAL 80.50

SPECIAL ORDER # KAS00008  
S.ORDER COMPLETE

CHECK OUT OUR EXCITING LINE OF 2006 SKIS

\*\*\*\*\*  
\* IN-STORE CREDIT/EXCHANGE \*  
\* WITHIN 20 DAYS WITH RECEIPT \*  
\* FINAL SALE ON DISCOUNTED ITEMS \*  
\*\*\*\*\*

*[Handwritten signature]*  
A-01-11